

## TIME DELAY CONTROL SCHEME FOR A POWER SUPPLY WITH MULTIPLE OUTPUTS

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### BACKGROUND OF THE INVENTION

#### Field of the Invention

[0001] The present invention relates to a control scheme for a power supply, and more specifically to a time delay synchronous control scheme for a power supply, which has multiple outputs and tight output regulations.

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#### Description of the Related Art

[0002] In the design of switching mode power supplies (SMPS) with multiple outputs, it is important to meet the requirements for the cross regulation of the multiple outputs. Additionally, with the development of the SMPS, it is imperative to consider high efficiency and low cost.

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[0003] Fig. 1 illustrates a block diagram of the conventional implementation for SMPS with multi-outputs. This implementation includes a front-end DC/DC converter 1 and is cascaded with two post buck converters 2 and 3. One of the outputs is achieved as  $V_{o3}$  directly from the front-end DC/DC converter 1. Both of the post buck converters 2 and 3 have an input filter with a LC structure, cascading the output capacitor  $C_f$  of the front-end DC/DC converter 1.

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[0004] The conventional SMPS as shown in Fig.1 can achieve tight multiple output regulations because the front-end DC/DC converter 1 and the post buck converters 2 and 3 operate respectively and independently. However, the additional cost of the

input filters of the post buck converters 2 and 3 are not what was anticipated. Furthermore, although the input filter is added for each of the post buck converters 2 and 3, a ripple current with a considerable *rms* (root mean square) value is still obtained on the output capacitor *C<sub>f</sub>* of the front-end DC/DC converter 1 because of the inherent pulsating input traits of the post buck converters 2 and 3. This will significantly increase the current stress and the loss dissipated on the output capacitor. To alleviate the pressure due to the loss rise, the use of a higher number of capacitors or alternatively, high quality capacitors are inevitable. This will lead to a higher cost for this architecture, especially in the case when the outputs have large output currents.

[0005] It is therefore attempted by the applicant to provide a new architecture with a new control scheme, which can overcome the defects of the prior art for SMPS with multiple output application.

#### SUMMARY OF THE INVENTION

[0006] A new power architecture used for a switching mode power supply (SMPS) with multiple outputs is thereby proposed in the present invention. It should be noted that the front-end DC/DC converter is specified as the one with a current mode output, which rectifies a pulse current to the output capacitor, such as a flyback converter. Additionally, unlike the prior art, the post buck converters directly cascade the output capacitor of the front-end DC/DC converter and the input filters of post buck converters are eliminated. A time delay synchronous control circuit is proposed in the SMPS of the present invention, which serves as the controller for the post buck converters. The proposed time delay synchronous control circuit at least has following functions. First, realize the synchronization of the front-end DC/DC converter and the post buck

converters. Secondly, provide and modulate a pulse width of a drive signal for post buck converters to achieve tight multiple regulations. Thirdly, based on the principle to obtain a minimized *rms* value of a ripple current on the output capacitor, the delay time between the front-end DC/DC converter and the post buck converters can be controlled.

[0007] Thus, the post buck converter can directly draw the pulse input current at the time when the DC/DC converter has pulse output current to the output capacitor of the front-end DC/DC converter. Therefore, the high conversion efficiency can be anticipated due to low loss on the output capacitor  $C_{f1}$ . Furthermore, the input filter in the prior art can be eliminated so as to achieve a relatively lower cost.

[0008] To achieve these and other advantages and in accordance with the purpose of the invention, as embodied and broadly described herein, the invention provides a time delay synchronous control scheme for a power supply with multiple outputs. The power supply includes a front-end converter with a current mode output and a first buck converter and a second buck converter. Both of the buck converters directly cascade the output capacitor of the front-end converter. In the time delay synchronous control scheme, a delay time between the time the front-end converter begins to have the pulse output current to its output capacitor and the time the first buck switch or the second buck switch is turned on is adjusted. Both of the first buck switch and the second buck switch draw pulsating input current during the time when the front-end converter has the pulse output current to its output capacitor.

[0009] In an alternative embodiment of the time delay synchronous control scheme, after the delay time behind the time when the front-end converter begins to provide the pulse output current, the first buck switch and the second buck switch are sequentially

turned on and then the second buck switch is turned off before the first buck switch being turned off. In an embodiment, the first buck switch is turned off before the pulse output current of the front-end converter reaches to zero.

[0010] In an alternative embodiment of the time delay synchronous control scheme, after the delay time behind the time when the front-end converter begins to provide the pulse output current, the first buck switch is turned on and then the first buck switch is turned off. At the time the first buck switch being turned off, the second buck switch is sequentially turned on. In an embodiment, the second buck switch is turned off before the pulse output current of the front-end converter reaches to zero.

[0011] In an alternative embodiment of the time delay synchronous control scheme, if a zero current time interval exists between every two of the output current pulses of the front-end converter, the first buck switch and the second buck switch are sequentially turned on and then the first buck switch is turned off before the second buck switch being turned off. An overlap exists between the period of the first buck switch being on and that of the second buck switch being on.

[0012] To achieve these and other advantages and in accordance with the purpose of the invention, as embodied and broadly described herein, the invention provides a time delay synchronous control scheme for a power supply with multiple outputs. The power supply includes a front-end converter for sequentially providing a current mode output and a first buck converter and a second buck converter. Both of the first buck converter and the second buck converter cascade a first output capacitor of the front-end converter. The front-end converter is used for providing a first output of the power supply and the first buck converter and the second buck converter for providing a second output of the power supply. In the time delay synchronous control scheme, the

first buck switch and the second buck switch alternative draw one of the two pulse currents from the first output capacitor during the time when every two pulses of the output current are provided.

[0013] In the above time delay synchronous control scheme, a delay time exists  
5 between the time the pulse output current of the front-end converter is provided and the time the first buck switch or the second buck switch is turned on. Both of the first and second buck switches are turned off before the pulse output current of the front-end converter reaches to zero. To achieve these and other advantages and in accordance with the purpose of the invention, as embodied and broadly described herein, the  
10 invention provides a time delay synchronous control scheme for a power supply with multiple outputs. The power supply includes a flyback converter with a diode rectifier or a synchronous rectifier and an output capacitor. The power supply further includes a buck converter, directly cascading the output capacitor of the flyback converter. In the time delay synchronous control scheme, the buck switch begins to turn on  
15 synchronously with the rectifier at the time the flyback converter turns off and turn off at the time before the time when the flyback converter turns on.

[0014] Both the foregoing general description and the following detailed description are exemplary and explanatory only and are not restrictive of the invention, as claimed.

[0015] It is to be understood that both the foregoing general description and the  
20 following detailed description are exemplary, and are intended to provide further explanation of the invention as claimed.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0016] The accompanying drawings are included to provide a further understanding of

the invention, and are incorporated in and constitute a part of this specification. The drawings illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention.

[0017] Fig. 1 illustrates a block diagram of a conventional implementation SMPS with buck converters as post voltage regulators.

[0018] Fig. 2 illustrates a block diagram of the present invention with a time delay synchronous control circuit for the synchronous post buck converters.

[0019] Fig. 3 illustrates an embodiment of the proposed power architecture, in which an LLC-SRC is used as the front-end DC/DC converter of Fig. 2.

[0020] Fig. 4 illustrates an operation state of Fig. 3, and a timing sequence to show the time delay synchronous control thereof.

[0021] Fig. 5 illustrates a graphical representation of an alternative time delay synchronous control scheme of Fig.3 and a current ripple reduction on the output capacitor of the LLC-SRC.

[0022] Fig. 6 illustrates a graphical representation of an alternative time delay synchronous control scheme of Fig.3, and a current ripple reduction thereof.

[0023] Fig. 7 illustrates a graphical representation of an alternative time delay synchronous control scheme of Fig.3, and a current ripple reduction thereof.

[0024] Fig. 8 illustrates an alternative embodiment of proposed power architecture using two interleaved synchronous post buck converters, in which the SMPS has a very low output voltage compared with the other output.

[0025] Fig. 9 illustrates a graphical representation of a time delay synchronous control scheme of Fig. 8 and a current ripple reduction thereof.

[0026] Fig. 10 illustrates an alternative embodiment of the present invention, in which a

flyback converter is adopted as the front-end DC/DC converter of Fig. 2.

[0027] Fig. 11 illustrates a graphical representation of a time delay synchronous control scheme of Fig. 10 and a process of current ripple reduction on the output capacitor.

## DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0028] Reference will now be made in detail to the present preferred embodiments of the invention, examples of which are illustrated in the accompanying drawings. Wherever possible, the same reference numbers are used in the drawings and the description to refer to the same or like parts.

[0029] A new power architecture used for a switching mode power supply (SMPS) with multiple outputs is thereby proposed in the present invention. It should be noted that the front-end DC/DC converter is specified as the one with current mode output. Additionally, unlike the prior art, the post buck converters are cascaded directly from the output capacitor of the front-end DC/DC converter and the conventional input filter of post buck converters are eliminated. A time delay synchronous control circuit is proposed in the SMPS of the present invention, which serves as the controller for the post buck converters. The proposed time delay synchronous control circuit at least has following functions. First, realize the synchronization of the front-end DC/DC converter and the post buck converters. Secondly, provide and modulate a pulse width of a drive signal for post buck converters to achieve tight multiple regulations. Thirdly, based on the principle to obtain a minimized *rms* value of a ripple current on the output capacitor, the delay time between the front-end DC/DC converter and the post buck converters can be controlled.

[0030] Thus, the post buck converter can directly draw the pulse input current at the

time when the DC/DC converter has pulse output current to the output capacitor of the front-end DC/DC converter. Therefore, the high conversion efficiency can be anticipated due to low loss on the output capacitor  $C_{f1}$ . Furthermore, the input filter in the prior art can be eliminated so as to achieve a relatively lower cost.

5 [0031] In an alternative embodiment of the present invention, as shown in Fig.2, which illustrates a block diagram of a switching mode power supply with a delay time control for the synchronous post buck converters. The architecture used for a switching mode power supply with multiple outputs includes a front-end DC/DC converter 210, two post buck converters 220 and 230, and a time delay synchronous control circuit 240.

10 The front-end DC/DC converter 210 is specified as the one with current mode output. Unlike the conventional architecture, the two post buck converters 220 and 230 are cascaded directly from an output capacitor  $C_{f1}$  of the front-end DC/DC converter 210 and the input filters of post buck converters are eliminated.

[0032] The time delay synchronous control circuit 240 is proposed in the architecture of the SMPS of the present invention, which serves as the controller for the post buck converters. The proposed time delay synchronous control circuit 240 at least has following functions. First, realize the synchronization of the front-end DC/DC converter and the post buck converters. Secondly, provide and modulate a pulse width of a drive signal for post buck converters to achieve tight multiple regulations. Thirdly, based on the principle to obtain a minimized *rms* value of a ripple current on the output capacitor, the delay time between the front-end DC/DC converter and the post buck converters can be controlled.

[0033] In an alternative embodiment of the present invention, as shown in Fig.3, a preferred embodiment of the proposed architecture is illustrated with an LLC-SRC



(Series Resonant Converter, SRC) as the front-end DC/DC converter 210 of Fig. 2. To improve the poor regulation characteristics of the series resonant converter (SRC), if the magnetizing inductor of the transformer in SRC takes part in the resonance process, an LLC-SRC is obtained. In the proposed architecture, an LLC-SRC 110 employing a full-wave rectifier 120 is adopted as the front-end DC/DC converter and the time delay synchronous control circuit 170 is used to synchronize and modulate two post buck converters 130 and 140 to achieve tightly regulated multiple outputs. The LLC-SRC 110 includes a bridge circuit 150 including a pair of power switches  $S_1$  and  $S_2$  that drive a resonant tank 160 composed of a series resonant inductor  $L_s$ , a series resonant capacitor  $C_s$  and a magnetizing inductor  $L_m$  of a transformer TX. The series resonant inductor  $L_s$  can be discrete component or is replaced by leakage inductance of the transformer TX. The three resonant components constitute two characteristic frequencies  $f_s$  and  $f_m$  for the resonant LLC tank, which can be obtained using the following equations:

$$f_s = \frac{1}{2\pi\sqrt{L_s \cdot C_s}} \quad (1)$$

$$f_m = \frac{1}{2\pi\sqrt{(L_s + L_m) \cdot C_s}} \quad (2)$$

[0034] The half bridge circuit 150 is further illustrated with an input voltage  $V_{in}$  and a bus capacitor  $C_b$ . The transformer TX, including a primary winding  $n_p$  and two secondary windings  $n_{s1}$  and  $n_{s2}$  connected in series in phase, isolates the bridge circuit 150 and the resonant tank 160 from the full-wave rectifier 120.

[0035] The full wave rectifier 120 comprises of a pair of rectifier diodes  $D_1$  and  $D_2$  connected to the output capacitor  $C_{f1}$ . Cathodes of the rectifier diodes  $D_1$  and  $D_2$  are connected through the output capacitor  $C_{f1}$  to an output filter composed of  $L_{o3}$  and  $C_{o3}$

to get an output Vo3. An anode of the rectifier diode D<sub>1</sub> is connected to a nominal terminal of the secondary winding n<sub>s1</sub> and an anode of the rectifier diode D<sub>2</sub> is connected to a reverse terminal of the secondary winding n<sub>s2</sub>. A connection terminal of the windings n<sub>s1</sub> and n<sub>s2</sub> is connected to the output as the ground of the secondary side.

[0036] A power switch Q<sub>1</sub>, a freewheeling diode D<sub>3</sub>, an output inductor Lo<sub>1</sub> and an output capacitor Co<sub>1</sub> forms the post buck converter 130, which is directly cascaded from the output capacitor Cf<sub>1</sub>. In addition, the output capacitor Cf<sub>1</sub> is directly cascaded with the other post buck converter 140 including a power switch Q<sub>2</sub>, a freewheeling diode D<sub>4</sub>, an output inductor Lo<sub>2</sub> and an output capacitor Co<sub>2</sub>.

[0037] The LLC-SRC features that under appropriate parameter design, it can achieve Zero Voltage Switching (ZVS) for the primary side switches and Zero Current Switching (ZCS) for the secondary side switches.

[0038] An operation state of LLC-SRC and the timing sequence of the time delay synchronous control is illustrated in Fig.4. It occurs under influence of the switching frequency for switches S<sub>1</sub> and S<sub>2</sub> satisfying the following condition:

$$fm \leq f \leq fs \quad (3)$$

[0039] At  $t=t_0$ , because a primary current  $i_r$  is negative, the main switch S<sub>1</sub> turns on under the ZVS condition. During the time period from  $t_0$  to  $t_1$ , the rectifier diode D<sub>1</sub> draws the output current, which causes the voltage on the magnetizing inductor L<sub>m</sub> to be clamped to a constant value by the output voltage. Therefore, the magnetizing inductor L<sub>m</sub> does not take part in the resonant process and increases linearly during this period of time. Referring to Fig. 4, the current  $i_{d1}$  in the rectifier diode D<sub>1</sub>, is a quasi-sine shape due to the resonance of L<sub>s</sub> and C<sub>s</sub>.

[0040] At  $t=t_1$ , since the switching period is longer than the resonant period of  $L_s$  and  $C_s$ ,  $i_r$  drops and equals  $i_m$  before the switch  $S_1$  turns off. Therefore the rectifier diode  $D_1$  stops drawing the output current. The resonance now happens through  $C_s$ ,  $L_s$ , and  $L_m$ .

5 [0041] At  $t=t_2$ , the switch  $S_1$  turns off. The body diode of the switch  $S_2$  begins to conduct. At time  $t=t_3$ , the switch  $S_2$  turns on under ZVS condition.

[0042] The same operation process can be analysed in time intervals  $t_3 < t < t_4$  and  $t_4 < t < t_5$ , for which the same operation state is achieved for the current  $i_{d2}$  of the rectifier diode  $D_2$  as shown in Fig. 4.

10 [0043] The sum of  $i_{d1}$  and  $i_{d2}$  constitutes a quasi-sine rectified current  $i_{rec}$  that flows to one of the output  $Vo3$  through the output capacitor  $Cf_1$ . If the LLC-SRC 110 operates at the switching frequency  $f_s$ , the dead time when either of the rectifier diodes  $D_1$  and  $D_2$  has conduction current, will be cancelled. Under such conditions, the current  $i_{rec}$  will be in a rectified sine wave shape.

15 [0044] In the embodiment described in Fig. 3, the basic conception of the time delay synchronous control circuit 170 is to make sure the buck switches  $Q_1$  and  $Q_2$  of the post buck converters 130 and 140 draws pulse currents from the output capacitor  $Cf_1$  only during the time when the diode  $D_1$  or  $D_2$  has conduction current. And through adjusting the delay time between the turn-on time of either diode of  $D_1$  or  $D_2$  and that of  
20 the post buck converters, the minimized rms ripple current for the output capacitor  $Cf_1$  can be achieved. To explain further using Fig. 4, the time delay synchronous control circuit 170 aids in determining the turn-on time  $t_{d1}$  of the switch  $Q_1$ , the turn-on time  $t_{d2}$  of the switch  $Q_2$ , and to be certain of the turn-off time of the switch  $Q_2$  before the turn-off time of  $D_1$   $t_{d3}$ .

[0045] Refer to Fig.5, which illustrates a principle and a process of ripple current reduction for the output capacitor  $C_{f1}$  according to an embodiment of the present invention. To illustrate with simplicity and clarity, the results of the analysis, the following deduction and calculation are based on the premise that the quasi-sine wave rectified current  $i_{rec}$  is approximated to a sinusoidal shape and the LLC-SRC operates at the switching frequency  $fs$ . If the synchronous post buck converters do not work, there is only one output current  $I_{o3}'$ . Therefore, a ripple current  $i_{cfl}'$  on the output capacitor  $C_{f1}$  is achieved by  $i_{rec}$  minus  $I_{o3}'$ . The *rms* value of the ripple current  $i_{cfl}'$  is obtained as:

$$I_{cfl,rms}' = \sqrt{I_{rec,rms}^2 - I_{o3}'^2} \quad (4)$$

Where  $I_{rec,rms}$  is the rms value of  $i_{rec}$  and can be expressed as:

$$I_{rec,rms} = \frac{\sqrt{2}}{2} I_{rec,p} \quad (5)$$

Where  $I_{rec,p}$  is the peak current of  $i_{rec}$ .

Since, the current  $i_{rec}$  is the average value of  $i_{rec}$ ,  $I_{rec,p}$  is rewritten as:

$$I_{rec,p} = \frac{\pi}{2} I_{o3}' \quad (6)$$

[0046] From equations (4), (5) and (6), the *rms* value of the ripple current  $i_{cfl}'$  is expressed as:

$$I_{cfl,rms}' = I_{p_{o3}}' \sqrt{\frac{\pi^2}{8} - 1} = 0.483 I_{o3}' \quad (7)$$

[0047] It can be deduced from equation (7) and Fig.5, that there exists large amplitude of the ripple current on the output capacitor  $C_{f1}$ , if the time delay synchronous control scheme is not being used for the synchronous post buck converters. A ripple current with much higher amplitude than that shown in equation (7) also exists on the output

capacitor  $C_{f1}$ , which is found in the conventional SMPS implementation of Fig. 1. Since, the post buck converters have pulsating input currents. To reduce the ripple current on the output capacitor  $C_{f1}$ , an alternative time delay synchronous control scheme for the synchronous post buck converters of Fig. 3 is illustrated in Fig.5.

5 [0048] The buck switch  $Q_1$  is set to turn on at time  $t_1$  with a delay time behind the time  $t_0$  when the current  $i_{rec}$  begins to increase from zero. Then at time  $t_2$ , the buck switch  $Q_2$  turns on. The switch  $Q_2$  turns off at  $t = t_3$  before the time  $t_4$  when the buck switch  $Q_1$  turns off. And the buck switch  $Q_1$  turns off before the time  $t_5$  when the current  $i_{rec}$  decreases to zero. From the onset of time  $t_4$ , the same switching process occurs for the  
10 switches  $Q_1$  and  $Q_2$  in another half-wave of  $i_{rec}$ . Therefore, the switching frequency of the switches  $Q_1$  and  $Q_2$  is double of that of the LLC-SRC.

[0049] From Fig.5, it can be observed that, after currents are drawn by the switches  $Q_1$  and  $Q_2$  during every half wave of  $i_{rec}$ , a current with abundant high order harmonics  $i_{rec}'$  is left to supply the third output  $I_{o3}$  through the output capacitor  $C_{f1}$ . Separated from  
15 the DC component  $I_{o3}$ , an AC ripple current  $i_{cf1}$ , is achieved from  $i_{rec}'$  on the capacitor  $C_{f1}$ . Compared with the former  $i_{cf1}'$ , this ripple current has a significantly reduced *rms* value.

[0050] Refer to Fig. 6, which illustrates an alternative time delay synchronous control scheme for the synchronous post buck converters of Fig. 3.

20 [0051] Furthermore, to simplify the process of the analysis under the condition of not affecting the analysis results, the input currents  $i_{Q1}$  and  $i_{Q2}$  of the buck switches  $Q_1$  and  $Q_2$  are deemed in a square shape. A typical situation, in which both of the buck converters have the same output currents, is showed in Fig.6. Assuming the output power is the same as in the former situation, with no synchronous post buck converters.

Furthermore, the loss in the post synchronous post buck converters is neglected. The rectified current  $i_{rec}$  should be in the same shape with the same amplitude as the former.

[0052] The buck switch  $Q_1$  is set to turn on at time  $t_1$  with a delay time behind the time  $t_0$  when the current  $i_{rec}$  begins to increase from zero. At time  $t_2$ , the buck switch  $Q_1$  turns off and the buck switch  $Q_2$  begins to turn on. The switch  $Q_2$  turns off at  $t = t_3$  before the time  $t_4$  when the current  $i_{rec}$  decreases to zero. From the onset of time  $t_4$ , the same switching process occurs for the switches  $Q_1$  and  $Q_2$  in another half-wave of  $i_{rec}$ . Therefore, the switching frequency of the switches  $Q_1$  and  $Q_2$  is double that of the LLC-SRC.

[0053] From Fig.6, it can be observed that, after currents are drawn by the switches  $Q_1$  and  $Q_2$  during every half wave of  $i_{rec}$ , a current with abundant high order harmonics  $i_{rec}'$  is left to supply the third output  $I_{o3}$  through the output capacitor  $Cf_1$ . Separated from the DC component  $I_{o3}$ , an AC ripple current  $i_{cfl}$ , is achieved from  $i_{rec}'$  on the capacitor  $Cf_1$ . Compared with the former  $i_{cfl}'$ , this ripple current has a significantly reduced *rms* value.

[0054] This process of the ripple current reduction on the output capacitor  $Cf_1$  can be illustrated by an example of a 235W prototype, as shown in Table 1. The example has the same architecture as Fig. 3 and three output voltages: +12V for  $Vo_3$ , +5.5V for  $Vo_1$  and +3.3V for  $Vo_2$ . All are obtained from two synchronous post buck converters.

Table 1

Load	1	2	3	4	5	6	7	8
(Vo3) 12V	155W			90W		0W		155W
(Vo1) 5.5V	40W	80W	14W	125W	79W	125W	79W	0W
(Vo2) 3.3V	40W	0W	66W	20W	66W	20W	66W	0W

[0055] If all of the 235W power is delivered to +12V output, the *rms* value of the ripple current  $i_{cfl}$  ' is achieved from equation (7) as:

$$I_{cfl,rms}' = 0.483 \times 235 / 12 = 9.46A$$

[0056] If 79W is distributed to the +5V output, and +66W is distributed to the +3.3V output, it can be deduced that  $I_{o1}$  is 15.8A and  $I_{o2}$  is 20A, the rest of the power 90W is distributed to +12V output. When the time interval between  $t_0$  to  $t_1$  equals to that from  $t_3$  to  $t_4$ , the *rms* value of the ripple current  $I_{cfl,rms}$  can be calculated as 5.34A, which is significantly reduced from the former 9.46A in the situation without the synchronous post buck converters.

[0057] In the situation when the switching frequency of LLC-SRC satisfies equation (3), the rectified current  $i_{rec}$  includes a dead conduction time during the time interval from  $t_1$  to  $t_2$  as shown in Fig. 4. If still adopting the timing sequence shown in Fig.6, the sum of the conduction time of  $i_{Q1}$  and  $i_{Q2}$  may go beyond each pulse duration of the rectified current  $i_{rec}$ , which will cause a significant rise for the *rms* value of the ripple current  $i_{cfl}$ . Referring to Fig. 7, to ensure the buck switch  $Q_1$  and  $Q_2$  to draw currents within the

pulse duration of every half wave, the  $i_{Q1}$  and  $i_{Q2}$  may have an overlap. This implies that the switch  $Q_2$  turns on at the time of  $t_2$  before the time of  $t_3$  when the switch  $Q_1$  begins to turn off. Hence, the switch  $Q_2$  can be turned off at the time of  $t_4$  before the time of  $t_5$  when the current  $i_{rec}$  reaches zero. In this scheme of the time delay  
 5 synchronous control for the two post buck converters, the *rms* value of the ripple current  $i_{cfl}$  should also have a significant reduction compared with the former  $i_{cfl}$  ' from its waveform shape shown in Fig. 7.

[0058] Refer to Fig.8, which illustrates a situation when the switching mode power supply has two outputs, an output voltage  $Vo3$  directly from the LLC-SRC 110 and an  
 10 output  $Vo1$  with a very low voltage compared with  $Vo3$ . Under such conditions, if the scheme shown in Fig. 3 is still being considered, the *rms* value of the output capacitor  $Cf_1$  can not be reduced, because the conduction time of the buck switches  $Q_1$  and  $Q_2$  will be very narrow, and the post buck converters 130 and 140 will have a very high pulse input current. Therefore, an interleaved structure of two synchronous post buck  
 15 converters 130 and 140 is adopted in Fig. 8, and the scheme of the time delay synchronous control is shown in Fig. 9.

[0059] In each half wave of the current  $i_{rec}$ , the buck switches  $Q_1$  and  $Q_2$  alternately draws the input pulse current through the output capacitor  $Cf_1$  and has the same delay time from their relative half wave of  $i_{rec}$ . The switching frequency of  $Q_1$  and  $Q_2$  here is  
 20 the same as that of the front-end LLC-SRC 110. The pulse width of  $Q_1$  and  $Q_2$  is broadened to double that in the aforementioned case. The current stress on the capacitor  $Cf_1$  is thereby alleviated greatly.

[0060] Refer to Fig.10, which shows another preferred embodiment of the present invention, in which the front-end DC/DC converter is a flyback converter 901. The



flyback converter includes a bus capacitor  $C_b$ , a flyback transformer  $TX_1$ , a main switch  $S_1$ , a rectifier diode  $D_1$  and an output capacitor  $C_{f1}$ , together with an output filter composed of an inductor  $L_{o2}$  and a capacitor. A buck converter 902, made up of a buck switch  $Q_1$ , a freewheeling diode  $D_2$ , an output inductor  $L_{o1}$  and an output  
5 capacitor  $C_{o1}$ , cascades directly from the output capacitor  $C_{f1}$ .

[0061] Refer to Fig.11, which illustrates a scheme of the time delay synchronous control for the post buck converter 902. The buck switch  $Q_1$  begins to turn on synchronously with the rectifier diode  $D_1$  at time  $t_1$  and turn off at time  $t_2$  before the time of  $t_3$  when the main switch  $S_1$  of the flyback converter 901 turns on. Thus, as Fig.  
10 11 shows, a final ripple current  $i_{cf1}$  on the output capacitor  $C_{f1}$  is achieved with a significantly reduced *rms* value compared with the original  $i_{cf1}$ ' without the post buck converter.

[0062] It will be apparent to those skilled in the art that various modifications and variations can be made to the structure of the present invention without departing from  
15 the scope or spirit of the invention. In view of the foregoing, it is intended that the present invention cover modifications and variations of this invention provided they fall within the scope of the following claims and their equivalents.